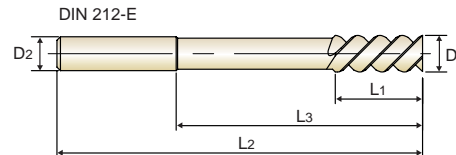


HSS-E STRAIGHT SHANK CHUCKING REAMERS - LH SPIRAL FLUTES(QUICK SPIRAL)
HSS-E MASCHINEN - SCHÄLREIBAHLE mit ZYLINDERSCHAFT - SPIRALGENUTET mit LINKSDRAL

- ▶ O.D. Tolerances : DIN 1420 for H7
- ▶ Shank Diameter Tolerances : h8
- ▶ Chamfer Angle - tapered
- ▶ LH High Spiral Flutes / Right Hand Cut

- ▶ Schneiden-Ø Toleranzen : DIN 1420 für H7
- ▶ Schaft-Ø Toleranzen : h8
- ▶ Anschnittwinkel - Konisch
- ▶ Spiralgenutet mit Linksdrahl / Rechtsschneident



HSS-E
DIN 212
H7
LH45°
FORM E
P.1026



Unit : mm

EDP No.	Nominal SIZE	Shank Diameter	Cutting Length	Neck Length	Overall Length	No. of Flutes
	D1	D2	L1	L3	L2	
K212100400	4.0	4	19	42	75	3
K212100450	4.5	4.5	21	46	80	3
K212100500	5.0	5	23	51	86	3
K212100550	5.5	5.6	26	56	93	3
K212100600	6.0	5.6	26	56	93	3
K212100650	6.5	6.3	28	62	101	3
K212100700	7.0	7.1	31	68	109	3
K212100800	8.0	8	33	74	117	3
K212100850	8.5	8	33	74	117	3
K212100900	9.0	9	36	80	125	3
K212100950	9.5	9	36	80	125	3
K212101000	10.0	10	38	86	133	3
K212101100	11.0	10	41	95	142	3
K212101200	12.0	10	44	104	151	3
K212101300	13.0	10	44	104	151	3
K212101400	14.0	12.5	47	108	160	4
K212101500	15.0	12.5	50	110	162	4
K212101600	16.0	12.5	52	118	170	4
K212101700	17.0	14	54	121	175	4
K212101800	18.0	14	56	128	182	4
K212101900	19.0	16	58	129	189	4
K212102000	20.0	16	60	135	195	4