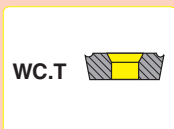
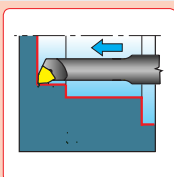
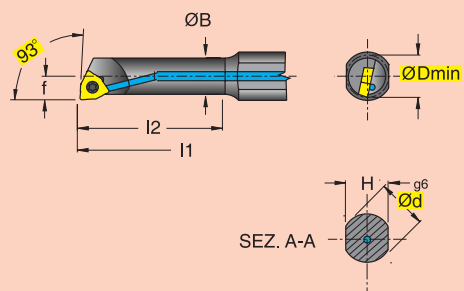


A..SWUCR/L

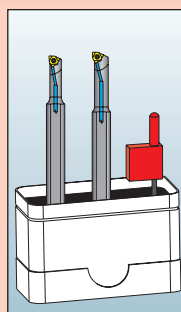
8

93°

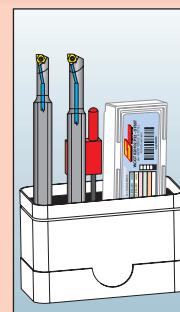


НАБОР А - SWU 0506 R/L 02

НАБОР IA - SWU 0506 R/L 02



N° 1 A0508H SWUCR/L 02
N° 1 A0608H SWUCR/L 02



N° 1 A0508H SWUCR/L 02
N° 1 A0608H SWUCR/L 02
N° 10 WCGT 020102.P32 DT60T

ОБОЗНАЧЕНИЕ



(mm)

МОМЕНТ
затяжки



Dmin d B f H l1 l2

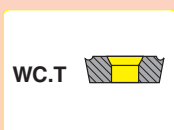
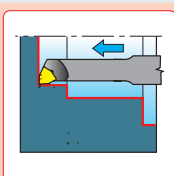
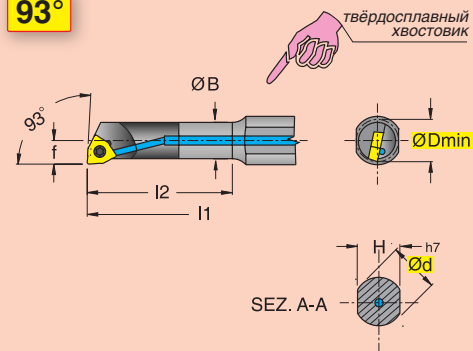
M, нм

A0508H SWUCR/L 02	5,8	8	5	2,9	7	100	16	0,5 0,6
A0608H SWUCR/L 02	7,8	8	6	3,9	7	100	24	0,5 0,6

E..SWUCR/L

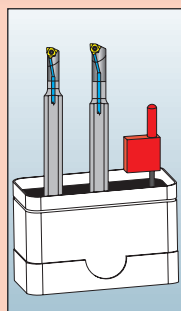
5 - 8

93°

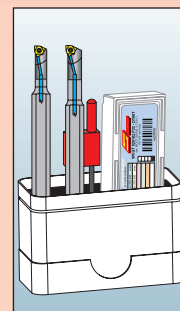


НАБОР E - SWU 0506 R/L 02

НАБОР IE - SWU 0506 R/L 02



N° 1 E0508H SWUCR/L 02
N° 1 E0608H SWUCR/L 02



N° 1 E0508H SWUCR/L 02
N° 1 E0608H SWUCR/L 02
N° 10 WCGT 020102.P32 DT60T

ОБОЗНАЧЕНИЕ



(mm)

МОМЕНТ
затяжки



Dmin d B f H l1 l2

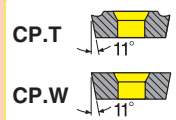
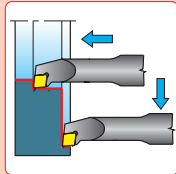
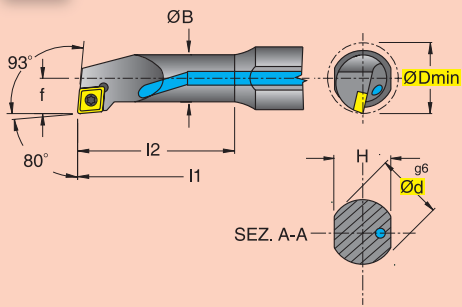
M, нм

E05F SWUCR/L 02	5,8	5	5	2,9	—	85	—	0,5 0,6
E06G SWUCR/L 02	7,8	6	6	3,9	—	95	—	0,5 0,6
E0508H SWUCR/L 02	5,8	8	5	2,9	7	100	24	0,5 0,6
E0608H SWUCR/L 02	7,8	8	6	3,9	7	100	30	0,5 0,6

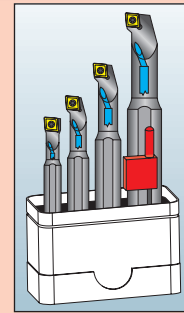
A..SCUPR/L

8 - 16

93°



НАБОР АСУ 8026 R/L 05

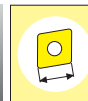


№ 1 A0608H SCUPR/L 05 № 1 A0810J SCUPR/L 05
№ 1 A1012K SCUPR/L 05 № 1 A1216M SCUPR/L 05

ОБОЗНАЧЕНИЕ

(mm)

МОМЕНТ
затяжки

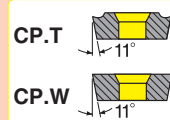
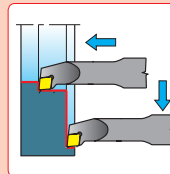
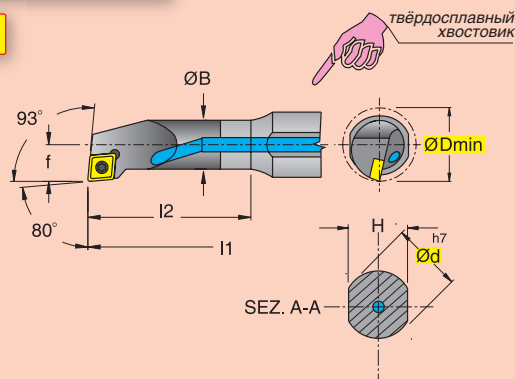


				Dmin	d	B	f	H	l1	l2	M, нм
A0608H	SCUPR/L 05	8,0	8	6	4,5	7	100	20	0,9	1,0	05T1
A0810J	SCUPR/L 05	10,5	10	8	6,0	9	110	26	0,9	1,0	
A1012K	SCUPR/L 05	12,5	12	10	7,0	11	125	32	0,9	1,0	
A1216M	SCUPR/L 05	15,5	16	12	9,0	15	150	40	0,9	1,0	

E..SCUPR/L

8 - 16

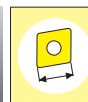
93°



ОБОЗНАЧЕНИЕ

(mm)

МОМЕНТ
затяжки



				Dmin	d	B	f	H	l1	l2	M, нм
E0608H	SCUPR/L 05	8	8	6	4,5	7	100	30	0,9	1,0	05T1
E0810J	SCUPR/L 05	11	10	8	6,0	9	110	36	0,9	1,0	
E1012K	SCUPR/L 05	13	12	10	7,0	11	125	44	0,9	1,0	
E1216M	SCUPR/L 05	16	16	12	9,0	15	150	55	0,9	1,0	

A..SCLCR/L 8 - 16

95°

CC.T 7°
CC.W 7°

S

НАБОР ACL 8026 R/L 06

N° 1 A0608H SCLCR/L 06 N° 1 A0810J SCLCR/L 06
N° 1 A1012K SCLCR/L 06 N° 1 A1216M SCLCR/L 06

ОБОЗНАЧЕНИЕ		(mm)								МОМЕНТ ЗАТЯЖКИ	
L	R	Dmin	d	B	f	H	l1	l2	M, НМ		
A0608H	SCLCR/L 06	8,5	8	6	4	7	100	20	1,0 1,2	0602	
A0810J	SCLCR/L 06	10,5	10	8	6	9	110	26	1,0 1,2		
A1012K	SCLCR/L 06	12,5	12	10	7	11	125	32	1,0 1,2		
A1216M	SCLCR/L 06	15,5	16	12	9	15	150	40	1,0 1,2		

S..SCLCR/L 8 - 16

95°

CC.T 7°
CC.W 7°

S

НАБОР SCL 8026 R/L 06

N° 1 S0608H SCLCR/L 06 N° 1 S0810J SCLCR/L 06
N° 1 S1012K SCLCR/L 06 N° 1 S1216M SCLCR/L 06

ОБОЗНАЧЕНИЕ		(mm)								МОМЕНТ ЗАТЯЖКИ	
L	R	Dmin	d	B	f	H	l1	l2	M, НМ		
S0608H	SCLCR/L 06	8,5	8	6	4	7	100	20	1,0 1,2	0602	
S0810J	SCLCR/L 06	10,5	10	8	6	9	110	26	1,0 1,2		
S1012K	SCLCR/L 06	12,5	12	10	7	11	125	32	1,0 1,2		
S1216M	SCLCR/L 06	15,5	16	12	9	15	150	40	1,0 1,2		

A..SCLCR/L **8 - 40**

95°

CC.T

CC.W

S

ОБОЗНАЧЕНИЕ		(mm)						момент затяжки		
		Dmin	d	f	H	l1	M, нм	M, нм		
A08F	SCLCR/L 06	10	8	5	7,60	80	1,0 1,2		0602	
A10H	SCLCR/L 06	12	10	7	9,50	100	1,1 1,3			
A12K	SCLCR/L 06	16	12	9	11,50	125	1,1 1,3			
A16M	SCLCR/L 09	20	16	11	15,25	150	3,8 5,0		09T3	
A20Q	SCLCR/L 09	25	20	13	19,00	180	3,8 5,0			
A25R	SCLCR/L 09	32	25	17	24,00	200	3,8 5,0		1204	
A25R	SCLCR/L 12	32	25	17	24,00	200	4,0 5,0			
A32S	SCLCR/L 12	40	32	22	31,00	250	4,0 5,0			
A40T	SCLCR/L 12	50	40	27	38,50	300	4,0 5,0			

E..SCLCR/L **8 - 25**

95°

твёрдосплавный хвостовик

CC.T

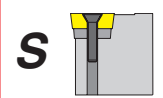
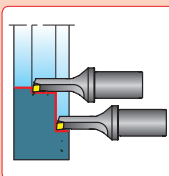
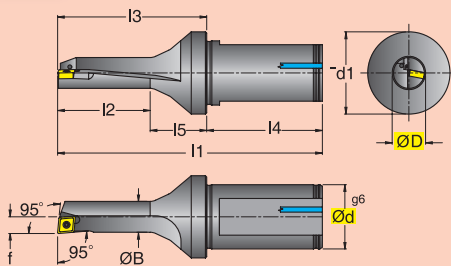
CC.W

S

ОБОЗНАЧЕНИЕ		(mm)						момент затяжки		
		Dmin	d	f	H	l1	M, нм	M, нм		
E08K	SCLCR/L 06	11	8	6	7,60	125	1,0 1,2		0602	
E10M	SCLCR/L 06	13	10	7	9,50	150	1,1 1,3			
E12Q	SCLCR/L 06	16	12	9	11,50	180	1,1 1,3			
E16R	SCLCR/L 09	20	16	11	15,25	200	3,8 5,0		09T3	
E20S	SCLCR/L 09	25	20	13	19,00	250	3,8 5,0			
E25T	SCLCR/L 09	32	25	17	24,00	300	3,8 5,0		3,8 5,0	
E32T	SCLCR/L 09	40	32	22	31,00	300	3,8 5,0			

B..SCLCR/L

95°



ОБОЗНАЧЕНИЕ

(mm)

МОМЕНТ
ЗАТЯЖКИ



														M, НМ	
			Dmin	d	B	d1	f	l1	l2	l3	l4	l5			
B 20 0816	SCLCR/L	06	9	20	8	26	4,5	76	16	36	40	20	1,0	1,2	0602
B 20 0824	SCLCR/L	06	9	20	8	26	4,5	84	24	44	40	20	1,0	1,2	
B 20 1020	SCLCR/L	06	11	20	10	26	5,5	80	20	40	40	20	1,0	1,2	
B 20 1030	SCLCR/L	06	11	20	10	26	5,5	90	30	50	40	20	1,0	1,2	
B 20 1224	SCLCR/L	06	13	20	12	26	6,5	84	24	44	40	20	1,1	1,3	
B 20 1236	SCLCR/L	06	13	20	12	26	6,5	96	36	56	40	20	1,1	1,3	
B 20 1428	SCLCR/L	06	15	20	14	26	7,5	88	28	48	40	20	1,1	1,3	
B 20 1442	SCLCR/L	06	15	20	14	26	7,5	102	42	62	40	20	1,1	1,3	
B 20 1428	SCLCR/L	09	15	20	14	26	7,5	88	28	48	40	20	3,5	4,0	09T3
B 20 1442	SCLCR/L	09	15	20	14	26	7,5	102	42	62	40	20	3,5	4,0	
B 20 1632	SCLCR/L	09	17	20	16	26	8,5	92	32	52	40	20	3,5	4,0	
B 20 1648	SCLCR/L	09	17	20	16	26	8,5	108	48	68	40	20	3,5	4,0	
B 25 0816	SCLCR/L	06	9	25	8	32	4,5	83	16	38	45	22	1,0	1,2	0602
B 25 0824	SCLCR/L	06	9	25	8	32	4,5	91	24	46	45	22	1,0	1,2	
B 25 1020	SCLCR/L	06	11	25	10	32	5,5	87	20	42	45	22	1,0	1,2	
B 25 1030	SCLCR/L	06	11	25	10	32	5,5	97	30	52	45	22	1,0	1,2	
B 25 1224	SCLCR/L	06	13	25	12	32	6,5	91	24	46	45	22	1,1	1,3	
B 25 1236	SCLCR/L	06	13	25	12	32	6,5	103	36	58	45	22	1,1	1,3	
B 25 1428	SCLCR/L	06	15	25	14	32	7,5	95	28	50	45	22	1,1	1,3	
B 25 1442	SCLCR/L	06	15	25	14	32	7,5	109	42	64	45	22	1,1	1,3	
B 25 1428	SCLCR/L	09	15	25	14	32	7,5	95	28	50	45	22	3,5	4,0	09T3
B 25 1442	SCLCR/L	09	15	25	14	32	7,5	109	42	64	45	22	3,5	4,0	
B 25 1632	SCLCR/L	09	17	25	16	32	8,5	99	32	54	45	22	3,5	4,0	
B 25 1648	SCLCR/L	09	17	25	16	32	8,5	115	48	70	45	22	3,5	4,0	
B 25 2040	SCLCR/L	09	21	25	20	32	10,5	107	40	62	45	22	3,8	5,0	
B 25 2060	SCLCR/L	09	21	25	20	32	10,5	127	60	82	45	22	3,8	5,0	
B 32 0816	SCLCR/L	06	9	32	8	43	4,5	88	16	40	48	24	1,0	1,2	0602
B 32 0824	SCLCR/L	06	9	32	8	43	4,5	96	24	48	48	24	1,0	1,2	
B 32 1020	SCLCR/L	06	11	32	10	43	5,5	92	20	44	48	24	1,0	1,2	
B 32 1030	SCLCR/L	06	11	32	10	43	5,5	102	30	54	48	24	1,0	1,2	
B 32 1224	SCLCR/L	06	13	32	12	43	6,5	96	24	48	48	24	1,1	1,3	
B 32 1236	SCLCR/L	06	13	32	12	43	6,5	108	36	60	48	24	1,1	1,3	
B 32 1428	SCLCR/L	06	15	32	14	43	7,5	100	28	52	48	24	1,1	1,3	
B 32 1442	SCLCR/L	06	15	32	14	43	7,5	114	42	66	48	24	1,1	1,3	
B 32 1428	SCLCR/L	09	15	32	14	43	7,5	100	28	52	48	24	3,5	4,0	09T3
B 32 1442	SCLCR/L	09	15	32	14	43	7,5	114	42	66	48	24	3,5	4,0	
B 32 1632	SCLCR/L	09	17	32	16	43	8,5	104	32	56	48	24	3,5	4,0	
B 32 1648	SCLCR/L	09	17	32	16	43	8,5	120	48	72	48	24	3,5	4,0	
B 32 2040	SCLCR/L	09	21	32	20	43	10,5	112	40	64	48	24	3,8	5,0	
B 32 2060	SCLCR/L	09	21	32	20	43	10,5	132	60	84	48	24	3,8	5,0	
B 32 2550	SCLCR/L	09	26	32	25	43	13,0	122	50	74	48	24	3,8	5,0	
B 32 2575	SCLCR/L	09	26	32	25	43	13,0	147	75	99	48	24	3,8	5,0	
B 32 2550	SCLCR/L	12	26	32	25	43	13,0	122	50	74	48	24	4,0	5,0	1204
B 32 2575	SCLCR/L	12	26	32	25	43	13,0	147	75	99	48	24	4,0	5,0	
B 40 0816	SCLCR/L	06	9	40	8	53,5	4,5	106	16	46	60	30	1,0	1,2	0602
B 40 0824	SCLCR/L	06	9	40	8	53,5	4,5	114	24	54	60	30	1,0	1,2	
B 40 1020	SCLCR/L	06	11	40	10	53,5	5,5	110	20	50	60	30	1,0	1,2	
B 40 1030	SCLCR/L	06	11	40	10	53,5	5,5	120	30	60	60	30	1,0	1,2	
B 40 1224	SCLCR/L	06	13	40	12	53,5	6,5	114	24	54	60	30	1,1	1,3	
B 40 1236	SCLCR/L	06	13	40	12	53,5	6,5	126	36	66	60	30	1,1	1,3	
B 40 1428	SCLCR/L	06	15	40	14	53,5	7,5	118	28	58	60	30	1,1	1,3	
B 40 1442	SCLCR/L	06	15	40	14	53,5	7,5	132	42	72	60	30	1,1	1,3	
B 40 1428	SCLCR/L	09	15	40	14	53,5	7,5	118	28	58	60	30	3,5	4,0	09T3
B 40 1442	SCLCR/L	09	15	40	14	53,5	7,5	132	42	72	60	30	3,5	4,0	
B 40 1632	SCLCR/L	09	17	40	16	53,5	8,5	122	32	62	60	30	3,5	4,0	
B 40 1648	SCLCR/L	09	17	40	16	53,5	8,5	138	48	78	60	30	3,5	4,0	
B 40 2040	SCLCR/L	09	21	40	20	53,5	10,5	130	40	70	60	30	3,8	5,0	
B 40 2060	SCLCR/L	09	21	40	20	53,5	10,5	150	60	90	60	30	3,8	5,0	
B 40 2550	SCLCR/L	09	26	40	25	53,5	13,0	140	50	80	60	30	3,8	5,0	
B 40 2575	SCLCR/L	09	26	40	25	53,5	13,0	165	75	105	60	30	3,8	5,0	
B 40 2550	SCLCR/L	12	26	40	25	53,5	13,0	140	50	80	60	30	4,0	5,0	1204
B 40 2575	SCLCR/L	12	26	40	25	53,5	13,0	165	75	105	60	30	4,0	5,0	

S..SCKCR/L 20

75°

CCMT

CCMW

S

ОБОЗНАЧЕНИЕ		(mm)					
		Dmin	d	f	H	l1	
S16R	SCKCR/L 09	21	16	12	14	200	09T3 09T3
S20S	SCKCR/L 09	25	20	15	18	250	

S..SELCR/L 10

95°

ECMT

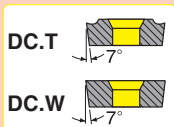
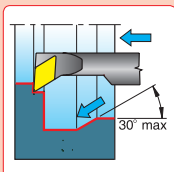
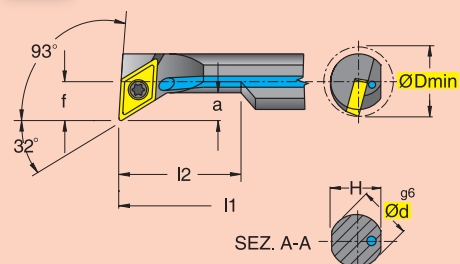
S

ОБОЗНАЧЕНИЕ		(mm)							
		Dmin	d	f	H	l1	l2		
S08K	SELCR/L 06	10	8	6	7	125	108	0602 0803	
S10K	SELCR/L 06	13	10	7	9	125	108		
S12M	SELCR/L 08	16	12	10	11	150	125		
S16R	SELCR/L 08	21	16	12	14	200	168		
S20S	SELCR/L 08	25	20	15	18	250	215		

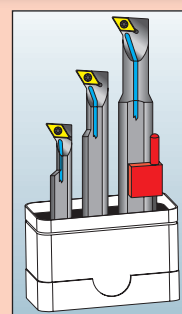
A..SDUCR/L

10 - 16

93°



НАБОР ADU 0812 R/L 07

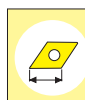


- N° 1 A0810H SDUCR/L 07
- N° 1 A1012K SDUCR/L 07
- N° 1 A1216M SDUCR/L 07

ОБОЗНАЧЕНИЕ

(mm)

МОМЕНТ
ЗАТЯЖКИ

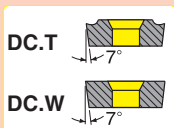
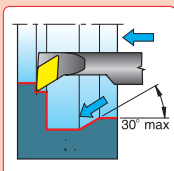
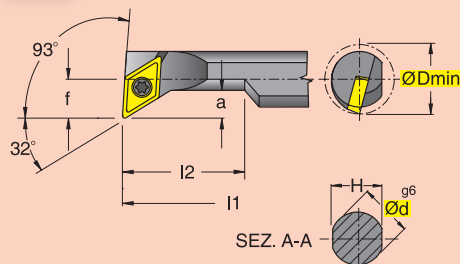


L R									M, НМ	0702
	Dmin	d	f	a	H	l1	l2			
A0810H SDUCR/L 07	12,5	10	7	4	9	100	22	1,0 1,2	0702	
A1012K SDUCR/L 07	15,5	12	9	5	11	125	28	1,0 1,2		
A1216M SDUCR/L 07	19,5	16	11	5	15	150	36	1,0 1,2		

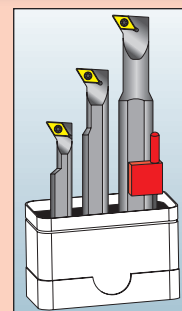
S..SDUCR/L

10 - 16

93°



НАБОР SDU 0812 R/L 07



- N° 1 S0810H SDUCR/L 07
- N° 1 S1012K SDUCR/L 07
- N° 1 S1216M SDUCR/L 07

ОБОЗНАЧЕНИЕ

(mm)

МОМЕНТ
ЗАТЯЖКИ

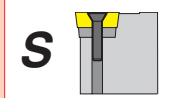
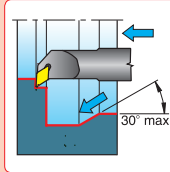
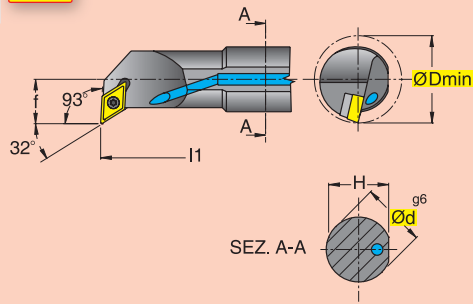


L R									M, НМ	0702
	Dmin	d	f	a	H	l1	l2			
S0810H SDUCR/L 07	12,5	10	7	4	9	100	22	1,0 1,2	0702	
S1012K SDUCR/L 07	15,5	12	9	5	11	125	28	1,0 1,2		
S1216M SDUCR/L 07	19,5	16	11	5	15	150	36	1,0 1,2		

A..SDUCR/L

10 - 40

93°



ОБОЗНАЧЕНИЕ			(mm)					момент затяжки	
L	R		Dmin	d	f	H	l1	M, нм	
A10H	SDUCR/L	07	13	10	8	9,50	100	1,1 1,3	
A12K	SDUCR/L	07	16	12	9	11,50	125	1,1 1,3	
A16M	SDUCR/L	07	20	16	11	15,25	150	1,1 1,3	
A20Q	SDUCR/L	07	25	20	13	19,00	180	1,1 1,3	
A20Q	SDUCR/L	11	25	20	13	19,00	180	3,8 5,0	
A25R	SDUCR/L	11	32	25	17	24,00	200	3,8 5,0	
A32S	SDUCR/L	11	40	32	22	31,00	250	3,0 3,5	
A40T	SDUCR/L	11	49	40	27	38,50	300	3,0 3,5	

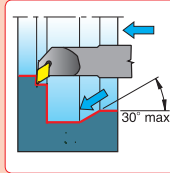
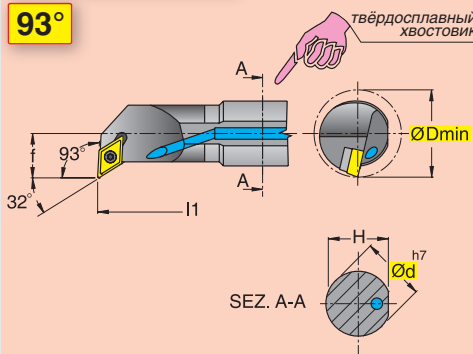
0702

11T3

E..SDUCR/L

12 - 32

93°



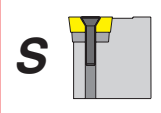
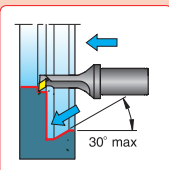
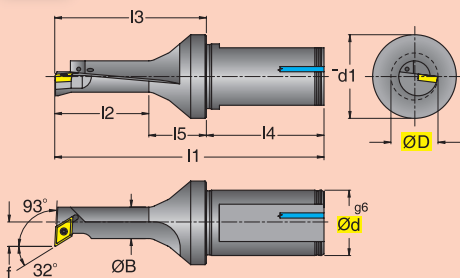
ОБОЗНАЧЕНИЕ			(mm)					момент затяжки	
L	R		Dmin	d	f	H	l1	M, нм	
E12Q	SDUCR/L	07	16	12	9	11,50	180	1,1 1,3	
E16R	SDUCR/L	07	20	16	11	15,25	200	1,1 1,3	
E20S	SDUCR/L	11	25	20	13	19,00	250	3,8 5,0	
E25T	SDUCR/L	11	32	25	17	24,00	300	3,8 5,0	
E32T	SDUCR/L	11	40	32	22	31,00	300	3,8 5,0	

0702

11T3

B..SDUCR/L

93°



ОБОЗНАЧЕНИЕ



(mm)

МОМЕНТ
ЗАТЯЖКИ



	Dmin	d	B	d1	f	l1	l2	l3	l4	l5	M, НМ
B 20 1020 SDUCR/L 07	13	20	10	26	7	80	20	40	40	20	1,0 1,2
B 20 1030 SDUCR/L 07	13	20	10	26	7	90	30	50	40	20	1,0 1,2
B 20 1224 SDUCR/L 07	16	20	12	26	9	84	24	44	40	20	1,1 1,3
B 20 1236 SDUCR/L 07	16	20	12	26	9	96	36	56	40	20	1,1 1,3
B 20 1428 SDUCR/L 07	18	20	14	26	10	88	28	48	40	20	1,1 1,3
B 20 1442 SDUCR/L 07	18	20	14	26	10	102	42	62	40	20	1,1 1,3
B 20 1632 SDUCR/L 07	20	20	16	26	11	92	32	52	40	20	1,1 1,3
B 20 1648 SDUCR/L 07	20	20	16	26	11	108	48	68	40	20	1,1 1,3
B 20 1632 SDUCR/L 11	20	20	16	26	11	92	32	52	40	20	3,5 4,0
B 20 1648 SDUCR/L 11	20	20	16	26	11	108	48	68	40	20	3,5 4,0
B 25 1020 SDUCR/L 07	13	25	10	32	7	87	20	42	45	22	1,0 1,2
B 25 1030 SDUCR/L 07	13	25	10	32	7	97	30	52	45	22	1,0 1,2
B 25 1224 SDUCR/L 07	16	25	12	32	9	91	24	46	45	22	1,1 1,3
B 25 1236 SDUCR/L 07	16	25	12	32	9	103	36	58	45	22	1,1 1,3
B 25 1428 SDUCR/L 07	18	25	14	32	10	95	28	50	45	22	1,1 1,3
B 25 1442 SDUCR/L 07	18	25	14	32	10	109	42	64	45	22	1,1 1,3
B 25 1632 SDUCR/L 07	20	25	16	32	11	99	32	54	45	22	1,1 1,3
B 25 1648 SDUCR/L 07	20	25	16	32	11	115	48	70	45	22	1,1 1,3
B 25 1632 SDUCR/L 11	20	25	16	32	11	99	32	54	45	22	3,5 4,0
B 25 1648 SDUCR/L 11	20	25	16	32	11	115	48	70	45	22	3,5 4,0
B 25 2040 SDUCR/L 11	24	25	20	32	13	107	40	62	45	22	3,8 5,0
B 25 2060 SDUCR/L 11	24	25	20	32	13	127	60	82	45	22	3,8 5,0
B 32 1020 SDUCR/L 07	13	32	10	43	7	92	20	44	48	24	1,0 1,2
B 32 1030 SDUCR/L 07	13	32	10	43	7	102	30	54	48	24	1,0 1,2
B 32 1224 SDUCR/L 07	16	32	12	43	9	96	24	48	48	24	1,1 1,3
B 32 1236 SDUCR/L 07	16	32	12	43	9	108	36	60	48	24	1,1 1,3
B 32 1428 SDUCR/L 07	18	32	14	43	10	100	28	52	48	24	1,1 1,3
B 32 1442 SDUCR/L 07	18	32	14	43	10	114	42	66	48	24	1,1 1,3
B 32 1632 SDUCR/L 07	20	32	16	43	11	104	32	56	48	24	1,1 1,3
B 32 1648 SDUCR/L 07	20	32	16	43	11	120	48	72	48	24	1,1 1,3
B 32 1632 SDUCR/L 11	20	32	16	43	11	104	32	56	48	24	3,5 4,0
B 32 1648 SDUCR/L 11	20	32	16	43	11	120	48	72	48	24	3,5 4,0
B 32 2040 SDUCR/L 11	24	32	20	43	13	112	40	64	48	24	3,8 5,0
B 32 2060 SDUCR/L 11	24	32	20	43	13	132	60	84	48	24	3,8 5,0
B 32 2550 SDUCR/L 11	31	32	25	43	17	122	50	74	48	24	3,8 5,0
B 32 2575 SDUCR/L 11	31	32	25	43	17	147	75	99	48	24	3,8 5,0
B 40 1020 SDUCR/L 07	13	40	10	53,5	7	110	20	50	60	30	1,0 1,2
B 40 1030 SDUCR/L 07	13	40	10	53,5	7	120	30	60	60	30	1,0 1,2
B 40 1224 SDUCR/L 07	16	40	12	53,5	9	114	24	54	60	30	1,1 1,3
B 40 1236 SDUCR/L 07	16	40	12	53,5	9	126	36	66	60	30	1,1 1,3
B 40 1428 SDUCR/L 07	18	40	14	53,5	10	118	28	58	60	30	1,1 1,3
B 40 1442 SDUCR/L 07	18	40	14	53,5	10	132	42	72	60	30	1,1 1,3
B 40 1632 SDUCR/L 07	20	40	16	53,5	11	122	32	62	60	30	1,1 1,3
B 40 1648 SDUCR/L 07	20	40	16	53,5	11	138	48	78	60	30	1,1 1,3
B 40 1632 SDUCR/L 11	20	40	16	53,5	11	122	32	62	60	30	3,5 4,0
B 40 1648 SDUCR/L 11	20	40	16	53,5	11	138	48	78	60	30	3,5 4,0
B 40 2040 SDUCR/L 11	24	40	20	53,5	13	130	40	70	60	30	3,8 5,0
B 40 2060 SDUCR/L 11	24	40	20	53,5	13	150	60	90	60	30	3,8 5,0
B 40 2550 SDUCR/L 11	31	40	25	53,5	17	140	50	80	60	30	3,8 5,0
B 40 2575 SDUCR/L 11	31	40	25	53,5	17	165	75	105	60	30	3,8 5,0

0702

11T3

0702

11T3

0702

11T3

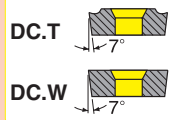
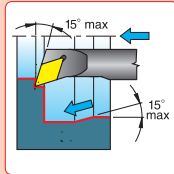
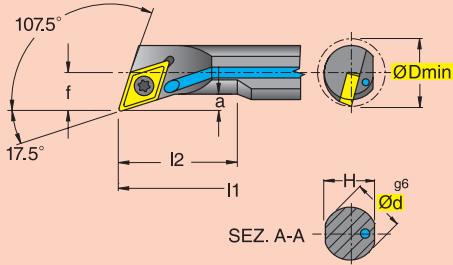
0702

11T3

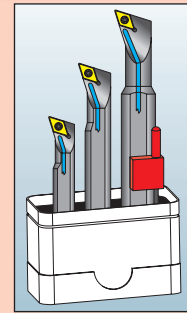
A..SDQCR/L

10 - 16

107,5°



НАБОР ADQ 0812 R/L 07



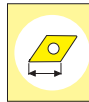
- N° 1 A0810H SDQCR/L 07
- N° 1 A1012K SDQCR/L 07
- N° 1 A1216M SDQCR/L 07

ОБОЗНАЧЕНИЕ



(mm)

МОМЕНТ
ЗАТЯЖКИ
M, НМ



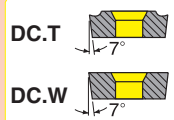
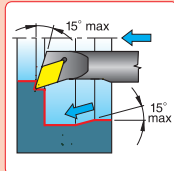
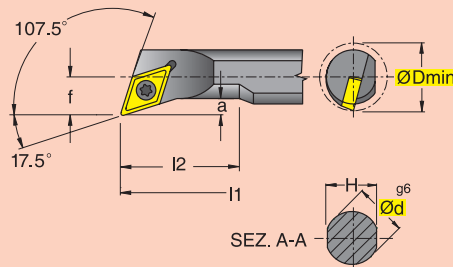
	Dmin	d	f	a	H	l1	l2	M, НМ
A0810H SDQCR/L 07	12,5	10	7	3	9	100	22	1,0 1,2
A1012K SDQCR/L 07	15,5	12	9	4	11	125	28	1,0 1,2
A1216M SDQCR/L 07	19,5	16	11	5	15	150	36	1,0 1,2

0702

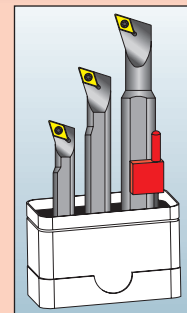
S..SDQCR/L

10 - 16

107,5°



НАБОР SDQ 0812 R/L 07



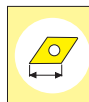
- N° 1 S0810H SDQCR/L 07
- N° 1 S1012K SDQCR/L 07
- N° 1 S1216M SDQCR/L 07

ОБОЗНАЧЕНИЕ



(mm)

МОМЕНТ
ЗАТЯЖКИ
M, НМ



	Dmin	d	f	a	H	l1	l2	M, НМ
S0810H SDQCR/L 07	12,5	10	7	3	9	100	22	1,0 1,2
S1012K SDQCR/L 07	15,5	12	9	4	11	125	28	1,0 1,2
S1216M SDQCR/L 07	19,5	16	11	5	15	150	36	1,0 1,2

0702

A..SDQCR/L 12 - 32

107,5°

DC.T

DC.W

S

ОБОЗНАЧЕНИЕ			(mm)					момент затяжки	
L	R		Dmin	d	f	H	l1	M, нм	
A12K	SDQCR/L	07	16	12	9	11,50	125	1,1 1,3	0702
A16M	SDQCR/L	07	20	16	11	15,25	150	1,1 1,3	
A20Q	SDQCR/L	07	25	20	13	19,00	180	1,1 1,3	
A20Q	SDQCR/L	11	25	20	13	19,00	180	3,8 5,0	11T3
A25R	SDQCR/L	11	32	25	17	24,00	200	3,8 5,0	
A32S	SDQCR/L	11	40	32	22	31,00	250	3,0 3,5	

A..SDNCR/L 16 - 25

63°

DC.T

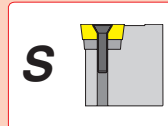
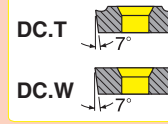
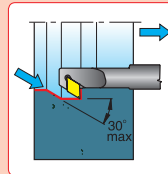
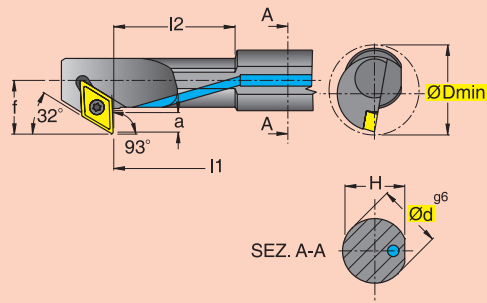
DC.W

S

ОБОЗНАЧЕНИЕ			(mm)					момент затяжки	
L	R		Dmin	d	f	H	l1	M, нм	
A16M	SDNCR/L	07	20	16	11	15,25	150	1,1 1,3	0702
A20Q	SDNCR/L	11	25	20	15	19,00	180	3,8 5,0	
A25R	SDNCR/L	11	32	25	17	24,00	200	3,8 5,0	

A..SDXCR/L

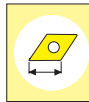
12 - 25



ОБОЗНАЧЕНИЕ

(mm)

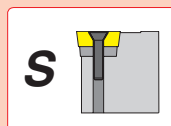
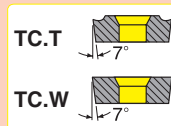
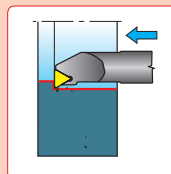
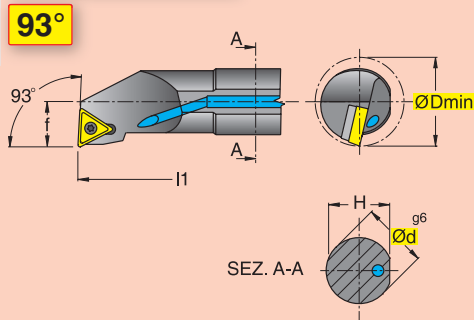
МОМЕНТ
ЗАТЯЖКИ
M, НМ



	Dmin	d	f	a	H	l1	l2	M, НМ
A12K SDXCR/L 07	16	12	11,0	5,0	11,50	125	25	1,1 1,3
A16M SDXCR/L 07	20	16	13,0	5,0	15,25	150	35	1,1 1,3
A20Q SDXCR/L 11	25	20	16,5	6,5	19,00	180	40	3,8 5,0
A25R SDXCR/L 11	32	25	19,0	6,5	24,00	200	50	3,8 5,0

A..STUCR/L

12 - 32



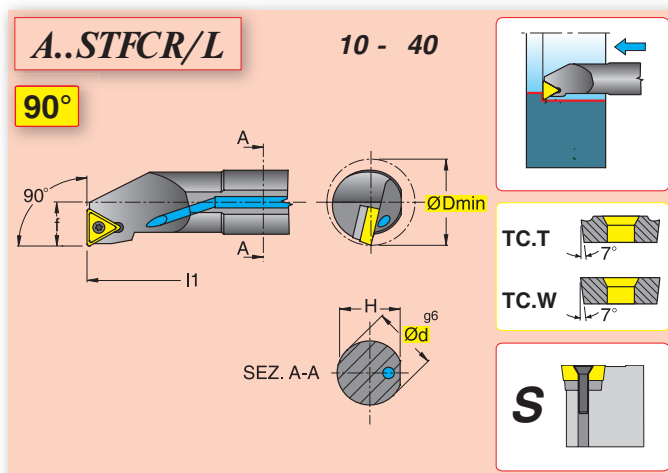
ОБОЗНАЧЕНИЕ

(mm)

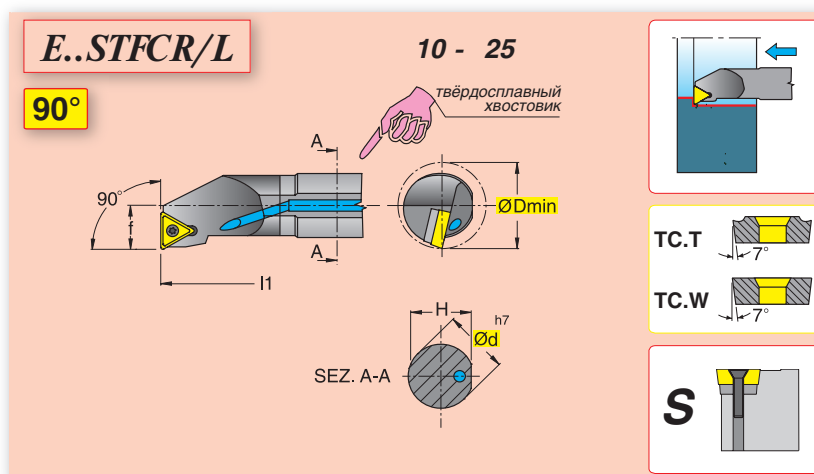
МОМЕНТ
ЗАТЯЖКИ
M, НМ



	Dmin	d	f	H	l1	M, НМ
A12K STUCR/L 11	16	12	9	11,50	125	1,1 1,3
A16M STUCR/L 16	20	16	11	15,25	150	3,8 5,0
A20Q STUCR/L 16	25	20	13	19,00	180	3,8 5,0
A25R STUCR/L 16	32	25	17	24,00	200	3,8 5,0
A32S STUCR/L 16	40	32	22	31,00	250	3,0 3,5



ОБОЗНАЧЕНИЕ			(mm)					момент затяжки		
			Dmin	d	f	H	I1	M, НМ		
A10H	STFCR/L	09	12	10	7	9,50	100	0,9 1,0		0902
A10H	STFCR/L	11	12	10	7	9,50	100	1,1 1,3		1102
A12K	STFCR/L	11	16	12	9	11,50	125	1,1 1,3		
A16M	STFCR/L	11	20	16	11	15,25	150	1,1 1,3		
A16M	STFCR/L	16	20	16	11	15,25	150	3,8 5,0		16T3
A20Q	STFCR/L	16	25	20	13	19,00	180	3,8 5,0		
A25R	STFCR/L	16	32	25	17	24,00	200	3,8 5,0		
A32S	STFCR/L	16	40	32	22	31,00	250	3,0 3,5		
A40T	STFCR/L	16	50	40	27	38,50	300	3,0 3,5		



ОБОЗНАЧЕНИЕ			(mm)					МОМЕНТ ЗАТЯЖКИ		
			Dmin	d	f	H	I1	M, НМ		
E10M	STFCR/L	09	13	10	7	9,50	150	0,9 1,0		0902
E12Q	STFCR/L	11	16	12	9	11,50	180	1,1 1,3		1102
E16R	STFCR/L	11	20	16	11	15,25	200	1,1 1,3		
E20S	STFCR/L	16	25	20	13	19,00	250	3,8 5,0		16T3
E25T	STFCR/L	16	32	25	17	24,00	300	3,8 5,0		

S..SEUCR/L 8 - 12

93°

EC.T

EC.W

S

ОБОЗНАЧЕНИЕ			(mm)						
			Dmin	d	f	H	I1		I2
S08K	SEUCR/L	06	10	8	6	7	125	108	0602
S08K	SEUCR/L	06	13	10	7	9	125	108	
S08K	SEUCR/L	06	16	12	10	11	150	125	

A..SVOCR/L 12 - 25

140°

VC.T

VC.W

S

1

2

ОБОЗНАЧЕНИЕ			(mm)					момент затяжки M, НМ	
			Dmin	d	f	H	I1		
A12K	SVOCR/L	11	16	12	9	11,5	125	1,1 1,3	1103
A16M	SVOCR/L	11	20	16	11	15	150	1,1 1,3	
A20Q	SVOCR/L	16	23	20	12,5	19	180	3,8 5,0	
A25R	SVOCR/L	16	30	25	16,5	24	200	3,8 5,0	

A..SVUCR/L 16 - 40

93°

VC.T

VC.W

S

ОБОЗНАЧЕНИЕ		(mm)					момент затяжки		
		Dmin	d	f	H	I1	M, НМ		
A16M	SVUCR/L	11	21	16	12	15,25	150	1,1 1,3	1103
A20Q	SVUCR/L	11	25	20	13	19,00	180	1,1 1,3	
A25R	SVUCR/L	16	32	25	17	24,00	200	3,8 5,0	
A32S	SVUCR/L	16	40	32	22	31,00	250	3,0 3,5	
A40T	SVUCR/L	16	50	40	27	38,50	300	3,0 3,5	

E..SVUCR/L 16 - 25

93°

твёрдосплавный хвостовик

VC.T

VC.W

S

ОБОЗНАЧЕНИЕ		(mm)					момент затяжки		
		Dmin	d	f	H	I1	M, НМ		
E16R	SVUCR/L	11	21	16	11	15,25	200	1,1 1,3	1103
E20S	SVUCR/L	11	25	20	13	19,00	250	1,1 1,3	
E25T	SVUCR/L	11	32	25	17	24,00	300	1,1 1,3	

A..SVXCR/L 16 - 25

ОБОЗНАЧЕНИЕ		(mm)					МОМЕНТ ЗАТЯЖКИ		
L	R	Dmin	d	f	H	l1	M, НМ		
A16M	SVXCR/L	11	20	16	11	15,25	150	1,1 1,3	1103
A20Q	SVXCR/L	11	25	20	13	19,00	180	1,1 1,3	
A25R	SVXCR/L	16	32	25	17	24,00	200	3,8 5,0	

A..SVQCR/L 16 - 40

107,5°

ОБОЗНАЧЕНИЕ		(mm)					МОМЕНТ ЗАТЯЖКИ		
L	R	Dmin	d	f	H	l1	M, НМ		
A16M	SVQCR/L	11	20	16	11	15,25	150	1,1 1,3	1103
A20Q	SVQCR/L	11	25	20	13	19,00	180	1,1 1,3	
A25R	SVQCR/L	16	32	25	17	24,00	200	3,8 5,0	
A32S	SVQCR/L	16	40	32	22	31,00	250	3,0 3,5	
A40T	SVQCR/L	16	50	40	27	38,50	300	3,0 3,5	

A..SVQBR/L 25 - 40

107,5°

VB.T

VB.W

S

ОБОЗНАЧЕНИЕ			(mm)					МОМЕНТ ЗАТЯЖКИ	
L	R		Dmin	d	f	H	l1	M, НМ	
A25R	SVQBR/L	16	32	25	17	24,0	200	3,8 5,0	1604
A32S	SVQBR/L	16	40	32	22	31,0	250	3,0 3,5	
A40T	SVQBR/L	16	50	40	27	38,5	300	3,0 3,5	

A..SSKCR/L 16 - 25

75°

SC.T

SC.W

S

ОБОЗНАЧЕНИЕ			(mm)					МОМЕНТ ЗАТЯЖКИ	
L	R		Dmin	d	f	H	l1	M, НМ	
A16M	SSKCR/L	09	20	16	11	15,25	150	3,8 5,0	09T3
A20Q	SSKCR/L	09	25	20	13	19,00	180	3,8 5,0	
A25R	SSKCR/L	12	32	25	17	24,00	200	4,0 5,0	1204