

**SDHCR/L** □ 10x10 - 25x25

**107,5°**

DC.T

DC.W

**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ	
	h=h1	b	f	l1	l2		
SDHCR/L 1010 E 07	10	10	12	70	10	1,1 1,3	0702 11T3
SDHCR/L 1212 F 07	12	12	16	80	12	1,1 1,3	
SDHCR/L 1616 H 11	16	16	20	100	16	3,0 3,5	
SDHCR/L 2020 K 11	20	20	25	125	18	3,0 3,5	
SDHCR/L 2525 M 11	25	25	32	150	20	3,0 3,5	

**SDJCR/L** □ 08x08 - 25x25

**93°**

DC.T

DC.W

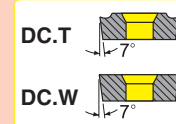
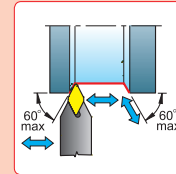
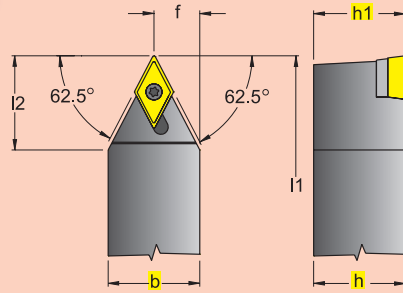
**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ	
	h=h1	b	f	l1	l2		
SDJCR/L 0808 D 07	8	8	10	60	14	1,1 1,3	0702 11T3
SDJCR/L 1010 E 07	10	10	12	70	14	1,1 1,3	
SDJCR/L 1212 F 07	12	12	16	80	14	1,1 1,3	
SDJCR/L 1212 F 11	12	12	16	80	21	3,8 5,0	
SDJCR/L 1616 H 11	16	16	20	100	22	3,0 3,5	
SDJCR/L 2020 K 11	20	20	25	125	23	3,0 3,5	
SDJCR/L 2525 M 11	25	25	32	150	27	3,0 3,5	

**SDNCN**

□ 08x08 - 25x25

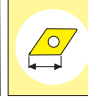
**63°**



**ОБОЗНАЧЕНИЕ**

(mm)

МОМЕНТ  
затяжки

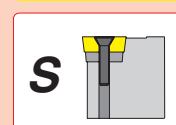
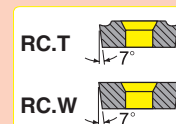
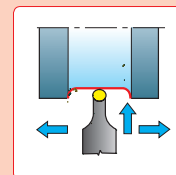
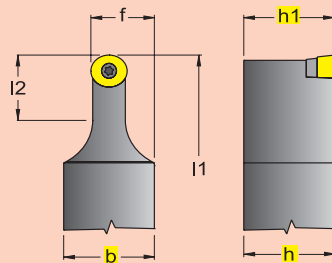


h=h1 b f l1 l2 M, НМ

SDNCN 0808 D 07	8	8	4,0	60	9	1,1 1,3	0702
SDNCN 1010 E 07	10	10	5,0	70	11	1,1 1,3	
SDNCN 1212 F 07	12	12	6,0	80	13	1,1 1,3	
SDNCN 1212 F 11	12	12	6,0	80	12	3,8 5,0	11T3
SDNCN 1616 H 11	16	16	8,0	100	16	3,0 3,5	
SDNCN 2020 K 11	20	20	10,0	125	20	3,0 3,5	
SDNCN 2525 M 11	25	25	12,5	150	25	3,0 3,5	

**SRDCN**

□ 12x12 - 25x25



**ОБОЗНАЧЕНИЕ**

(mm)

МОМЕНТ  
затяжки



h=h1 b f l1 l2 M, НМ

SRDCN 1212 F 06	12	12	9,0	80	12,5	1,1 1,3	0602M0
SRDCN 1616 H 06	16	16	11,0	100	12,5	1,1 1,3	
SRDCN 2020 K 06	20	20	13,0	125	12,5	1,1 1,3	
SRDCN 2525 M 06	25	25	15,5	150	12,5	1,1 1,3	0803M0
SRDCN 1616 H 08	16	16	12,0	100	16,5	1,2 1,5	
SRDCN 2020 K 08	20	20	14,0	125	16,5	1,2 1,5	
SRDCN 2525 M 08	25	25	16,5	150	16,5	1,2 1,5	
SRDCN 1616 H 10	16	16	13,0	100	20,5	3,0 3,5	
SRDCN 2020 K 10	20	20	15,0	125	20,5	3,0 3,5	1003M0
SRDCN 2525 M 10	25	25	17,5	150	20,5	3,0 3,5	

**SVHCR/L** □ 16x16 - 32x25

**107,5°**

VC.T

VC.W

**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ		
	h=h1	b	f	l1	l2			
SVHCR/L 1616 H 11	16	16	20	100	15	1,1 1,3	1103	
SVHCR/L 2020 K 11	20	20	25	125	18	1,1 1,3		
SVHCR/L 2525 M 11	25	25	32	150	25	1,1 1,3		
SVHCR/L 2020 K 16	20	20	25	125	17	3,0 3,5		1604
SVHCR/L 2525 M 16	25	25	32	150	23	3,0 3,5		
SVHCR/L 3225 P 16	32	25	32	170	23	3,0 3,5		

**SVJCR/L** □ 12x12 - 32x25

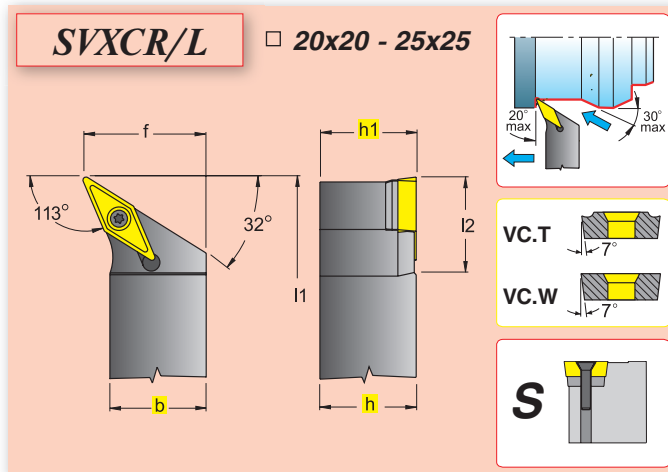
**93°**

VC.T

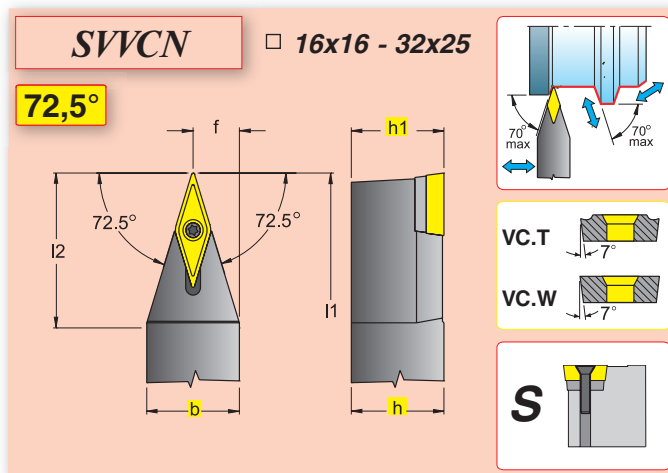
VC.W

**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ		
	h=h1	b	f	l1	l2			
SVJCR/L 1212 F 11	12	12	16	80	21	1,1 1,3	1103	
SVJCR/L 1616 H 11	16	16	20	100	24	1,1 1,3		
SVJCR/L 2020 K 11	20	20	25	125	23	1,1 1,3		
SVJCR/L 2525 M 11	25	25	32	150	27	1,1 1,3		
SVJCR/L 2020 K 16	20	20	25	125	30	3,0 3,5		1604
SVJCR/L 2525 M 16	25	25	32	150	33	3,0 3,5		
SVJCR/L 3225 P 16	32	25	32	170	33	3,0 3,5		



ОБОЗНАЧЕНИЕ	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ	
	h=h1	b	f	l1	l2		
SVXCR/L 2020 K 16	20	20	25	125	25	3,0 3,5	1604
SVXCR/L 2525 M 16	25	25	32	150	25	3,0 3,5	



ОБОЗНАЧЕНИЕ	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ	
	h=h1	b	f	l1	l2		
SVVCN 1616 H 11	16	16	8,0	100	26	1,1 1,3	1103
SVVCN 2020 K 11	20	20	10,0	125	32	1,1 1,3	
SVVCN 2525 M 11	25	25	12,5	150	40	1,1 1,3	
SVVCN 2020 K 16	20	20	10,0	125	34	3,0 3,5	1604
SVVCN 2525 M 16	25	25	12,5	150	42	3,0 3,5	
SVVCN 3225 P 16	32	25	12,5	170	42	3,0 3,5	

**SVJBR/L** □ 16x16 - 32x25

**93°**

VB.T

VB.W

**S**

ОБОЗНАЧЕНИЕ		(mm)					МОМЕНТ ЗАТЯЖКИ	
R	L	h=h1	b	f	l1	l2	M, НМ	
SVJBR/L	1616 H 16	16	16	20	100	30	3,0 3,5	1604
SVJBR/L	2020 K 16	20	20	25	125	30	3,0 3,5	
SVJBR/L	2525 M 16	25	25	32	150	33	3,0 3,5	
SVJBR/L	3225 P 16	32	25	32	170	33	3,0 3,5	

**SVHBR/L** □ 16x16 - 32x25

**107,5°**

VB.T

VB.W

**S**

ОБОЗНАЧЕНИЕ		(mm)					
R	L	h=h1	b	f	l1	l2	
SVHCR/L	1616 H 11	16	16	20	100	15	1103
SVHCR/L	2020 K 11	20	20	25	125	18	1604
SVHCR/L	2525 M 11	25	25	32	150	25	
SVHCR/L	2020 K 16	20	20	25	125	17	
SVHCR/L	2525 M 16	25	25	32	150	23	
SVHCR/L	3225 P 16	32	25	32	170	23	

**SVVBN** □ 20x20 - 32x25

**72,5°**

VB.T 5°  
VB.W 5°

S

ОБОЗНАЧЕНИЕ		(mm)					МОМЕНТ затяжки		
		h=h1	b	f	l1	l2	M, НМ		
SVVBN	2020 K 16	20	20	10,0	125	34	3,0 3,5		1604
SVVBN	2525 M 16	25	25	12,5	150	42	3,0 3,5		
SVVBN	3225 P 16	32	25	12,5	170	42	3,0 3,5		

**STGCR/L** □ 08x08 - 25x25

**90°**

TC.T 7°  
TC.W 7°

S

ОБОЗНАЧЕНИЕ		(mm)					МОМЕНТ затяжки		
		h=h1	b	f	l1	l2	M, НМ		
STGCR/L	0808 D 09	8	8	10	60	10	0,9 1,0		0902
STGCR/L	1010 E 09	10	10	12	70	10	0,9 1,0		
STGCR/L	1212 F 11	12	12	16	80	15	1,1 1,3		1102
STGCR/L	1616 H 11	16	16	20	100	15	1,1 1,3		
STGCR/L	1616 H 16	16	16	20	100	20	3,0 3,5		16T3
STGCR/L	2020 K 16	20	20	25	125	20	3,0 3,5		
STGCR/L	2525 M 16	25	25	32	150	20	3,0 3,5		

**STFCR/L** □ 08x08 - 25x25

**90°**

TC.T

TC.W

**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ		
	h=h1	b	f	l1	l2			
STFCR/L 0808 D 09	8	8	10	60	10	0,9 1,0	0902	
STFCR/L 1010 E 09	10	10	12	70	10	0,9 1,0		
STFCR/L 1212 F 11	12	12	16	80	14	1,1 1,3		
STFCR/L 1616 H 11	16	16	20	100	15	1,1 1,3		
STFCR/L 1616 H 16	16	16	20	100	20	3,0 3,5		16T3
STFCR/L 2020 K 16	20	20	25	125	23	3,0 3,5		
STFCR/L 2525 M 16	25	25	32	150	23	3,0 3,5		

**STTCR/L** □ 16x16 - 25x25

**60°**

TC.T

TC.W

**S**

ОБОЗНАЧЕНИЕ 	(mm)					МОМЕНТ ЗАТЯЖКИ M, НМ	
	h=h1	b	f	l1	l2		
STTCR/L 1616 H 11	16	16	13	100	18	1,1 1,3	1102
STTCR/L 2020 K 16	20	20	17	125	25	3,0 3,5	
STTCR/L 2525 M 16	25	25	22	150	25	3,0 3,5	

**STDCR/L** □ 12x12 - 25x25

**45°**

TC.T  
TC.W  
S

ОБОЗНАЧЕНИЕ		(mm)					
R	L	h=h1	b	f	l1	l2	
STDCR/L	1212 F 11	12	12	13	80	18	1102
STDCR/L	1616 H 11	16	16	17	100	18	16T3
STDCR/L	1616 H 16	16	16	17	100	25	
STDCR/L	2020 K 16	20	20	22	125	25	
STDCR/L	2525 M 16	25	25	27	150	25	

**STBCR/L** □ 16x16 - 20x20

**75°**

TC.T  
TC.W  
S

ОБОЗНАЧЕНИЕ		(mm)					
R	L	h=h1	b	f	l1	l2	
STBCR/L	1616 H 11	16	16	13	100	18	1102
STBCR/L	2020 K 16	20	20	17	125	25	16T3



**SEJCR/L** □ 08x08 - 12x12

**93°**

Technical drawing showing side and end views of the SEJCR/L tool. Dimensions include  $f$ ,  $h_1$ ,  $h$ ,  $b$ ,  $l_1$ , and  $l_2$ . A  $93^\circ$  angle is indicated. The drawing includes icons for application, ECMT with a  $7^\circ$  angle, and a screwdriver symbol 'S'.

ОБОЗНАЧЕНИЕ	(mm)						
		$h=h_1$	$b$	$f$	$l_1$		$l_2$
SEJCR/L 0808 M 06		08	08	10	150	15	0602
SEJCR/L 1010 M 06		10	10	12	150	15	
SEJCR/L 1212 M 08		12	12	16	150	15	0803

**SEUCR/L** □ 08x08 - 12x12

**93°**

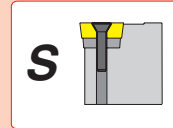
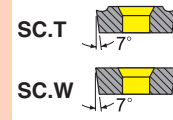
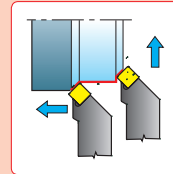
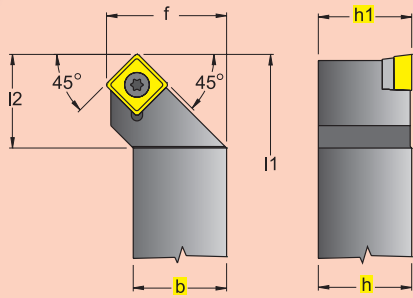
Technical drawing showing side and end views of the SEUCR/L tool. Dimensions include  $f$ ,  $h_1$ ,  $h$ ,  $b$ ,  $l_1$ , and  $l_2$ . A  $93^\circ$  angle is indicated. The drawing includes icons for application, ECMT with a  $7^\circ$  angle, and a screwdriver symbol 'S'.

ОБОЗНАЧЕНИЕ	(mm)						
		$h=h_1$	$b$	$f$	$l_1$		$l_2$
SEUCR/L 0808 M 06		08	08	10	150	15	0602
SEUCR/L 1010 M 06		10	10	12	150	15	
SEUCR/L 1212 M 08		12	12	16	150	15	0803

**SSSCR/L**

□ 12x12 - 32x25

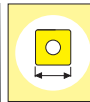
45°



**ОБОЗНАЧЕНИЕ**

(mm)

момент  
затяжки



h=h1 b f l1 l2 M, НМ

SSSCR/L 1212 F 09	12	12	16	80	19	3,8 5,0
SSSCR/L 1616 H 09	16	16	20	100	22	3,0 3,5
SSSCR/L 2020 K 09	20	20	25	125	23	3,0 3,5
SSSCR/L 1616 H 12	16	16	20	100	22	4,0 5,0
SSSCR/L 2020 K 12	20	20	25	125	23	4,0 5,0
SSSCR/L 2525 M 12	25	25	32	150	27	4,0 5,0
SSSCR/L 3225 P 12	32	25	32	170	25	4,0 5,0

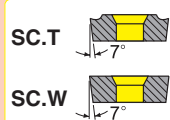
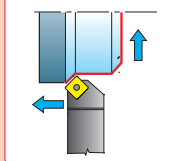
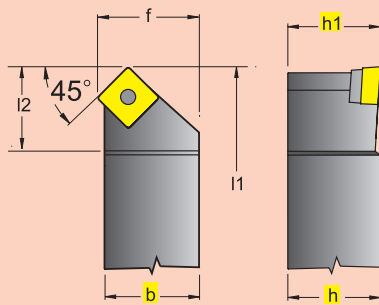
09T3

1204

**SSDCR/L**

□ 16x16 - 25x25

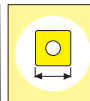
45°



**ОБОЗНАЧЕНИЕ**

(mm)

момент  
затяжки



h=h1 b f l1 l2 M, НМ

SSDCR/L 1616 H 09	16	16	17	100	18	09T3
SSDCR/L 2020 K 12	20	20	22	125	25	1204
SSDCR/L 2525 M 12	25	25	27	150	25	

09T3

1204

**SSDCN** □ 12x12 - 25x25

**45°**

SC.T

SC.W

**S**

ОБОЗНАЧЕНИЕ		(mm)					
		h=h1	b	f	l1	l2	
SSDCN	1212 F 09	12	12	6	80	18	09T3
SSDCN	1616 H 09	16	16	8	100	18	
SSDCN	2020 K 12	20	20	10	125	25	1204
SSDCN	2525 M 12	25	25	12,5	150	25	

**SSBCR/L** □ 16x16 - 25x25

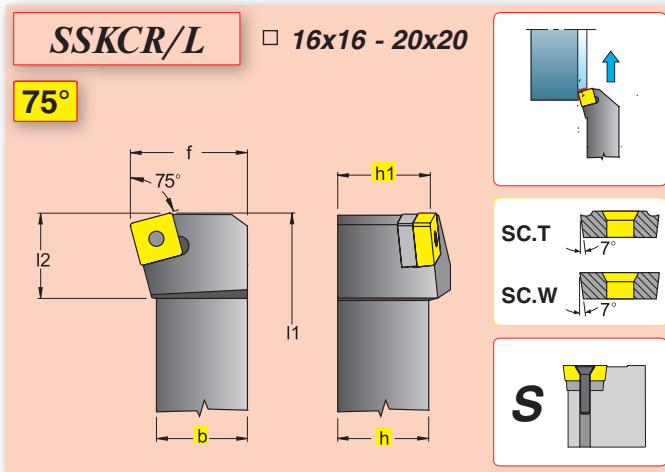
**75°**

SC.T

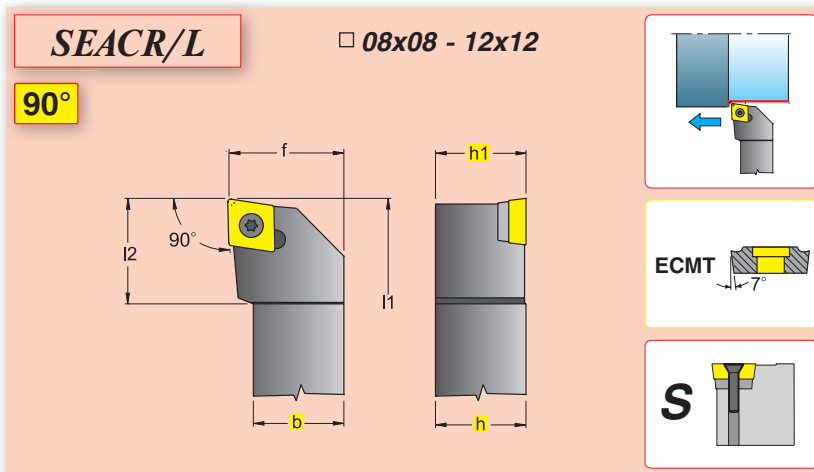
SC.W

**S**

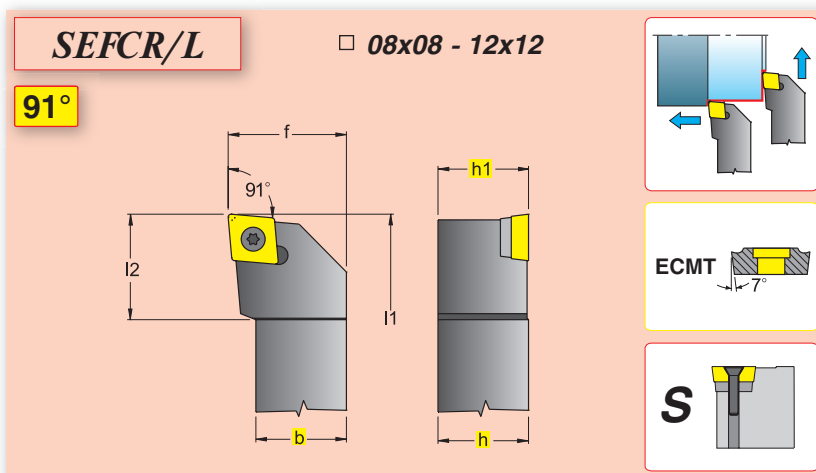
ОБОЗНАЧЕНИЕ		(mm)					
		h=h1	b	f	l1	l2	
SSBCR/L	1616 H 09	16	16	13	100	18	09T3
SSBCR/L	2020 K 12	20	20	17	125	25	1204
SSBCR/L	2525 M 12	25	25	22	150	25	



ОБОЗНАЧЕНИЕ		(mm)					
R	L	h=h1	b	f	l1	l2	
SSKCR/L	1616 H 09	16	16	20	100	18	09T3
SSKCR/L	2020 K 12	20	20	25	125	25	1204

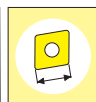


ОБОЗНАЧЕНИЕ		(mm)					
R	L	h=h1	b	f	l1	l2	
SEACR/L	0808 M 06	8	8	8,5	150	15	0602
SEACR/L	1010 M 06	10	10	10,5	150	15	
SEACR/L	1212 M 08	12	12	12,5	150	15	0803



**ОБОЗНАЧЕНИЕ**

(mm)



h=h1    b    f    l1    l2

SEFCR/L 0808 M 06	8	8	10	150	15	0602
SEFCR/L 1010 M 06	10	10	12	150	15	
SEFCR/L 1212 M 08	12	12	16	150	15	0803

**ОБОЗНАЧЕНИЕ**